Committee of Permanent Representatives Subcommittee Meeting Tuesday 7 November 2017 2:30 p.m. to 4:00 p.m. United Nations Office at Nairobi, Gigiri Conference Room 4

### **PROVISIONAL AGENDA**

- 1. Opening of the meeting and adoption of the agenda
- 2. Informal update on outcomes of the 13<sup>th</sup> Session of the Conference of Parties of the UN Convention to Combat Desertification (UNCCD)
- 3. Way forward to the Third Open-Ended Meeting of the Committee of Permanent Representatives
- 4. Other matters
- 5. Closing of the meeting

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#### PROVISIONAL ANNOTATED AGENDA

### 1. Opening of the meeting and adoption of the agenda

H.E. Mr. John Moreti, Chair of the Committee of Permanent Representative of Botswana is expected to chair the meeting. He will propose the adoption of the provisional agenda.

# 2. Informal update on outcomes of the 13<sup>th</sup> Session of the Conference of Parties of the UN Convention to Combat Desertification (UNCCD)

Ms. Louise Baker, Head, External Relations and Policy Advocacy Unit, Secretariat of the UN Convention to Combat Desertification (UNCCD) will provide a briefing on outcomes of the 13<sup>th</sup> Session of the Conference of Parties of the UNCCD.

## 3. Way forward to the Third Open-Ended Meeting of the Committee of Permanent Representatives

Under this agenda item, the Subcommittee is expected to consider with a view to endorsing a way forward to and revised structure of the Third Open-Ended Meeting of the Committee of Permanent Representatives.

#### 4. Other matters

The meeting will discuss any other matters related to its work.

### 5. Closing of the meeting

The meeting is expected to close at 4:00 p.m.